



**PRODUCT DATA SHEET**

Date: 04/26/2024

**Spinnaker**  
 550 Summit Avenue  
 Troy, Oh 45373  
 800 543-9452

**iGO™ Semi Gloss Cover-up \*\* BP-164 \*\* 40# liner**

Item#: 0043469

----- TRIMLESS PROGRAMS -----

Recommended Print Type(s) to Test	Dist. Ctr	Length	Min. Width	Core
Durst US (UV inkjet)	Troy, Ohio	2.5 K	3"	3"
HP Indigo®	Troy, Ohio	5 K	3"	3"

Facestock: **iGO™ Semi Gloss Cover-up**

This glossy, white HP Indigo-ready 55# Semi Gloss is top-coated for excellent adhesion of HP Indigo liquid ink to the facestock. The dark gray opaque barrier coat is applied to the backside for added opacity in applications requiring underlying text or graphics to be hidden. This facestock is not recommended for wet applications.

	Typical Value
Basis Weight:	55 #/3300 ft <sup>2</sup>
Caliper:	3.2 mils
Tensile MD/CD:	25 / 17
Gloss:	62%
Tear MD/CD:	45 / 49 grams
Opacity:	89%
Parker Print:	1.0 microns
Brightness:	87%

Adhesive: **BP-164**

A general purpose hot melt adhesive with excellent quick-stick properties. This adhesive exhibits excellent adhesion to a broad range of packaging surfaces and has improved die cutting and stripping attributes compared to other hot melt rubber based adhesives.

	Typical Value
Coat Weight:	14 #/3300 ft <sup>2</sup>
Coat Weight:	20.72 grams/m <sup>2</sup>
Caliper:	.6 mils
Adhesion to Stainless Steel, oz. (90° Peel):	63
Loop Tack, oz.:	97
Service Temperature:	-50 to 150 °F
Minimum Application Temperature:	40 °F
Shear (1000g):	456 minutes

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Release Liner: **40# liner**

A bleached, calendered liner featuring excellent die cutting and stripping characteristics. Recommended for use in roll-to-roll applications.

	<b>Typical Value</b>
Basis Weight:	41 #/3000 ft <sup>2</sup>
Caliper:	2.5 mils
Tensile MD/CD:	34 / 21 #/inch
Tear MD/CD:	34 / 36 grams
Opacity:	69 max%

**Total Product Caliper:** 6.3 mils

**Product Basis Weight Per MMSI:** 240.21 #

**Shelf Life:** 12 month(s) when stored at 72° F, 50% RH

*For application recommendations call 877-210-5104*

*For samples or other questions please call your Sales Representative.*

**Important Notice**

These are typical values and should not be considered a specification. Adhesive properties were tested with a film facestock unless denoted with an asterisk(\*).

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Last Revision: 05/23/2023